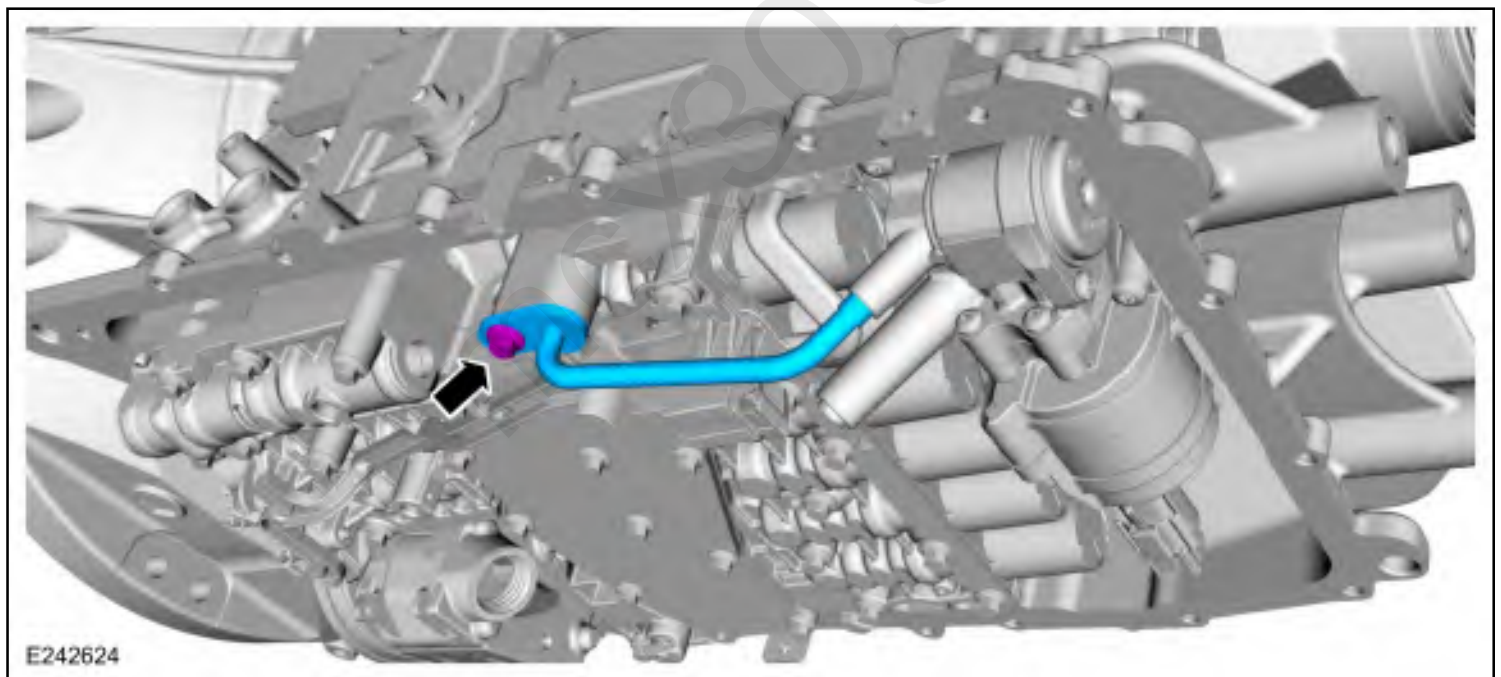


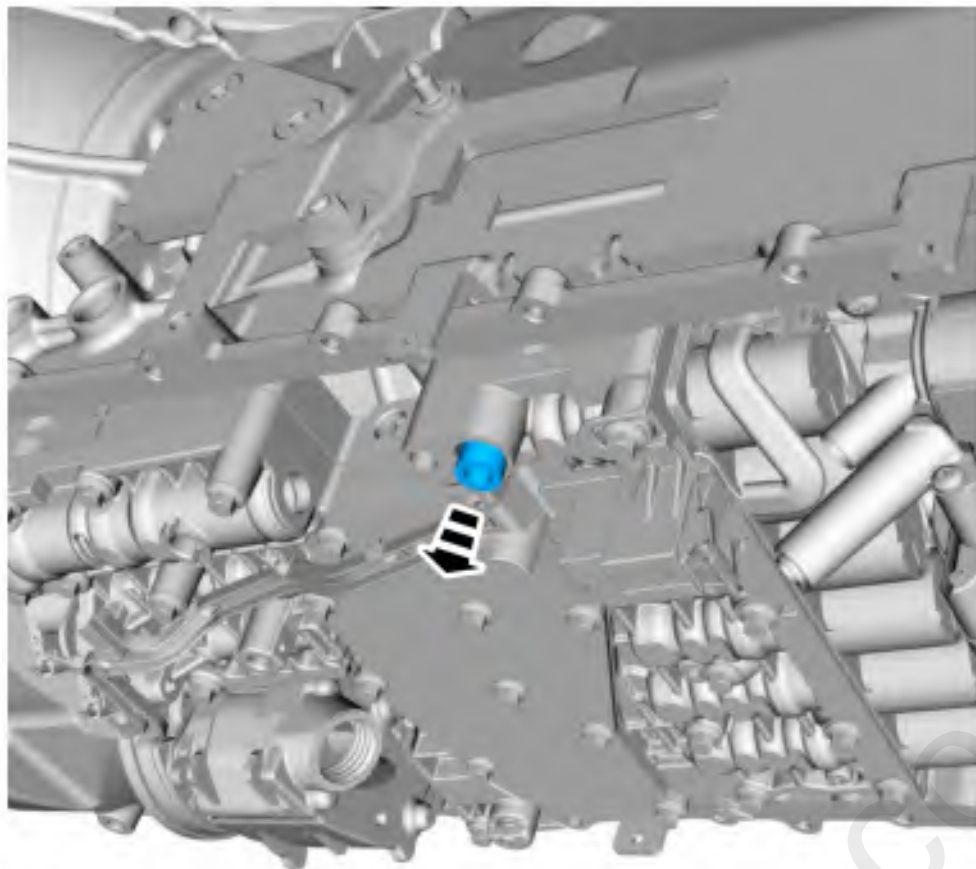
Transmission Fluid Auxiliary Pump

Removal

1. Remove the transmission fluid pan, gasket and filter.
Refer to: [Transmission Fluid Pan, Gasket and Filter - Raptor](#) (307-01B Automatic Transmission - 10-Speed Automatic Transmission - 10R80, Removal and Installation).
Refer to: [Transmission Fluid Pan, Gasket and Filter](#) (307-01B Automatic Transmission - 10-Speed Automatic Transmission - 10R80, Removal and Installation).
2. Remove the bolt and the transmission fluid auxiliary pump tube.



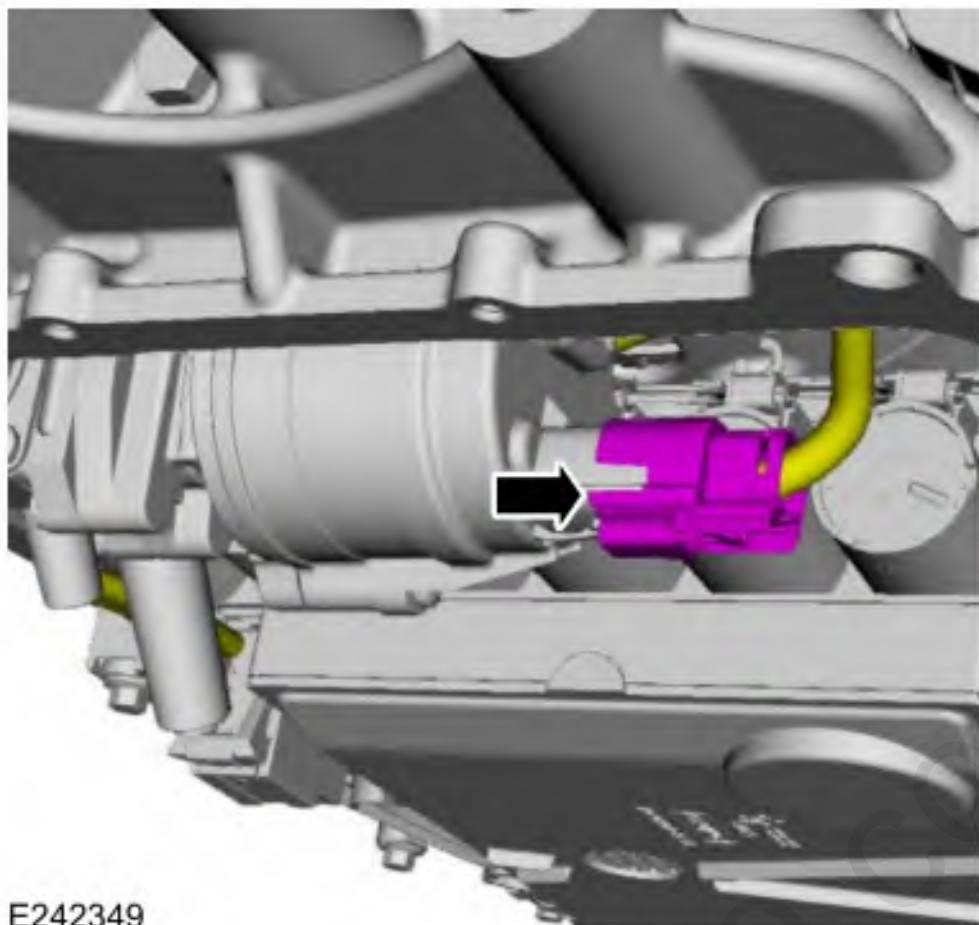
3. Remove the transmission fluid auxiliary pump tube seal.



E242626



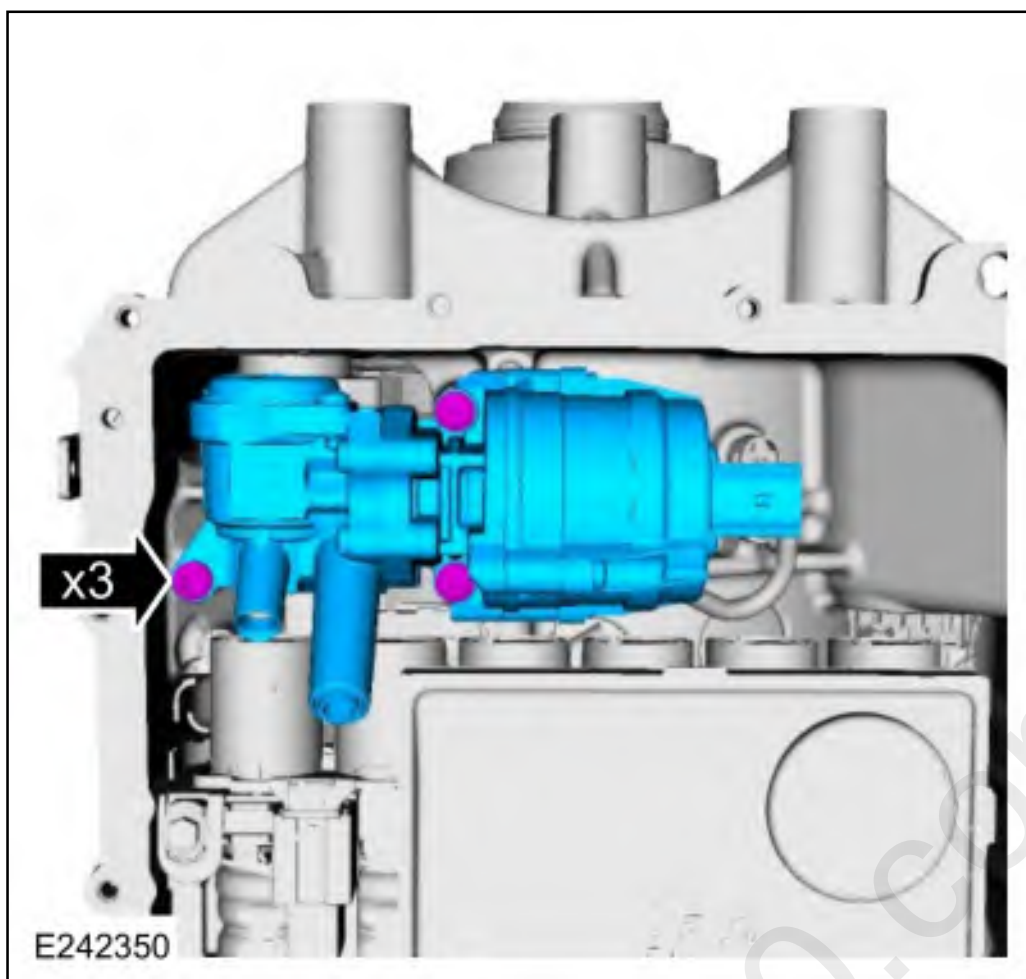
4. Disconnect the transmission fluid auxiliary pump.



E242349

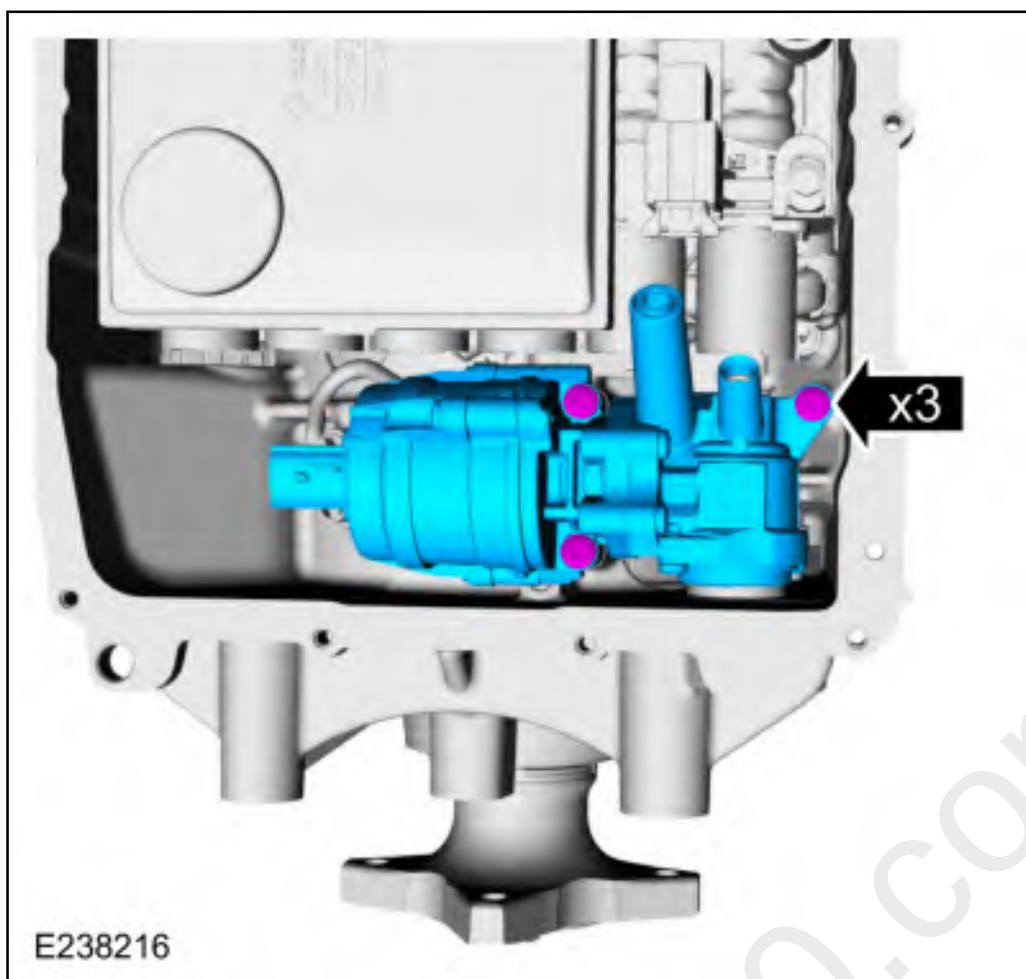


5. Remove the bolts and the transmission fluid auxiliary pump.

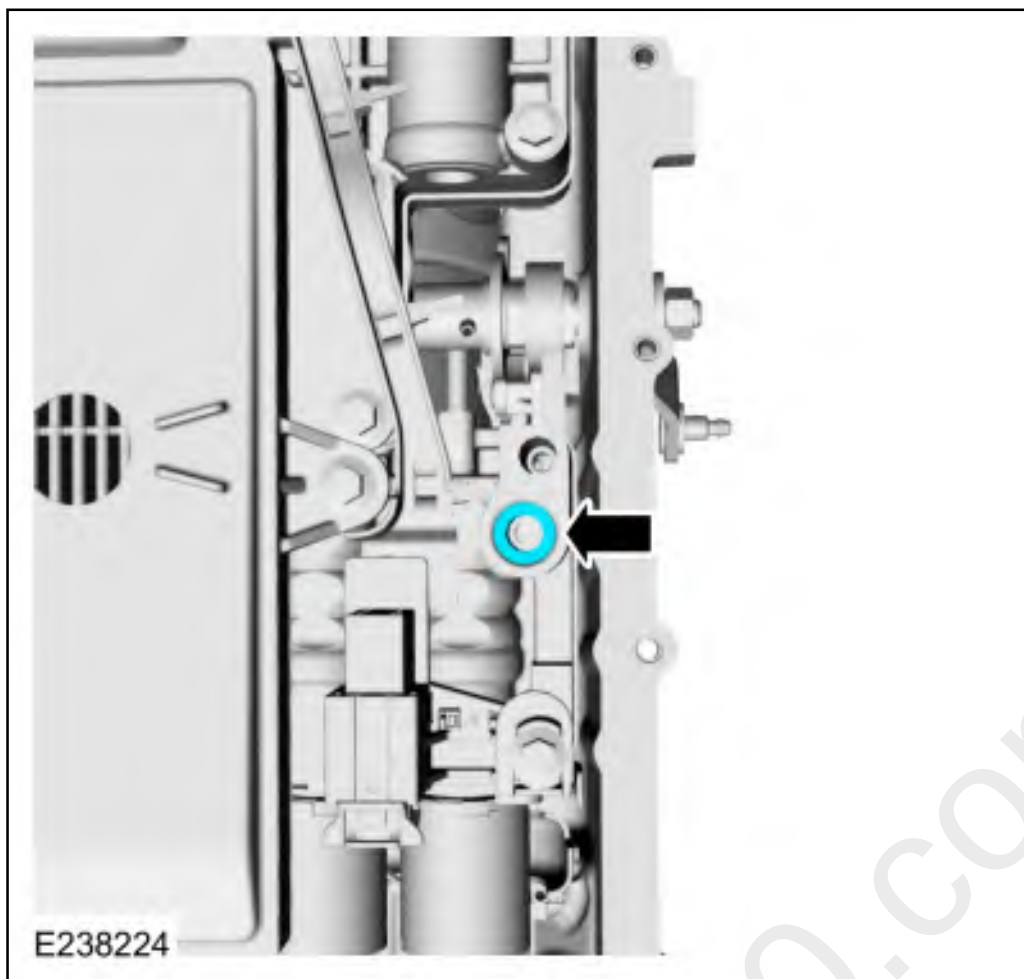


Installation

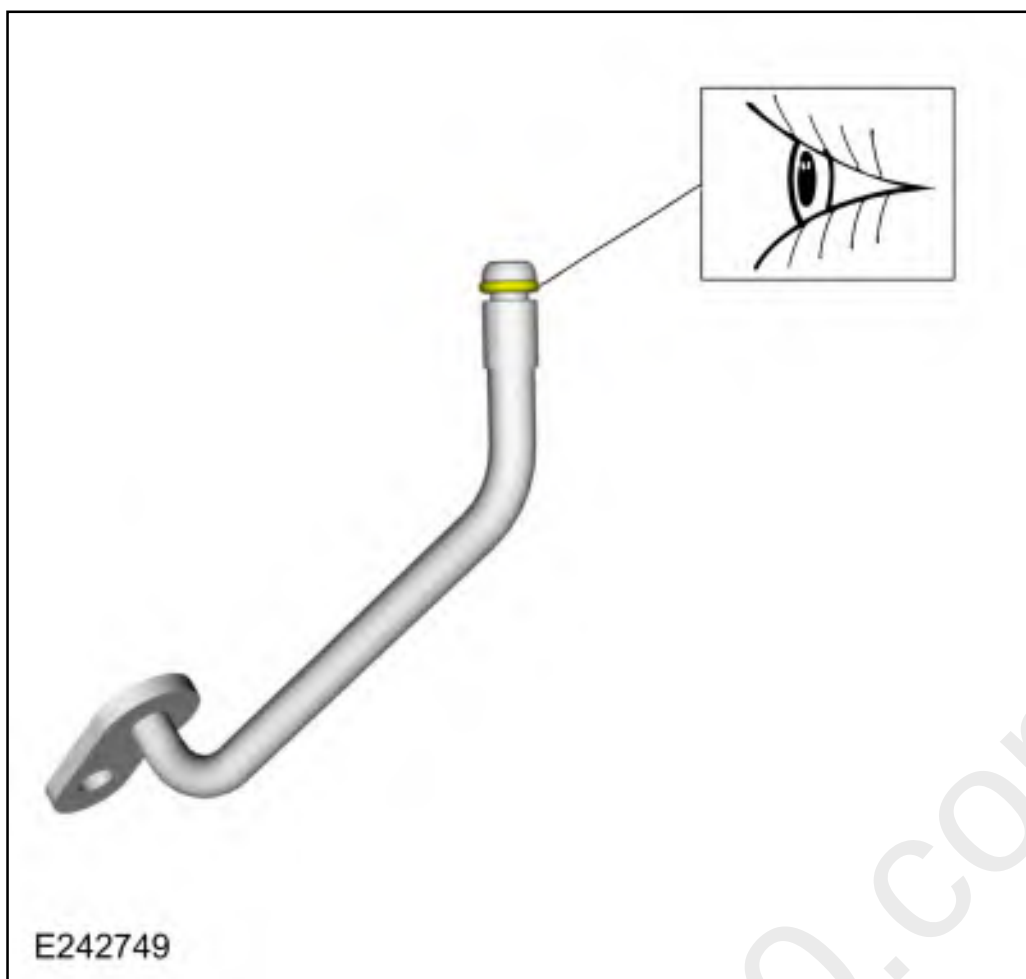
1. Install the transmission fluid auxiliary pump and loosely install the bolts.



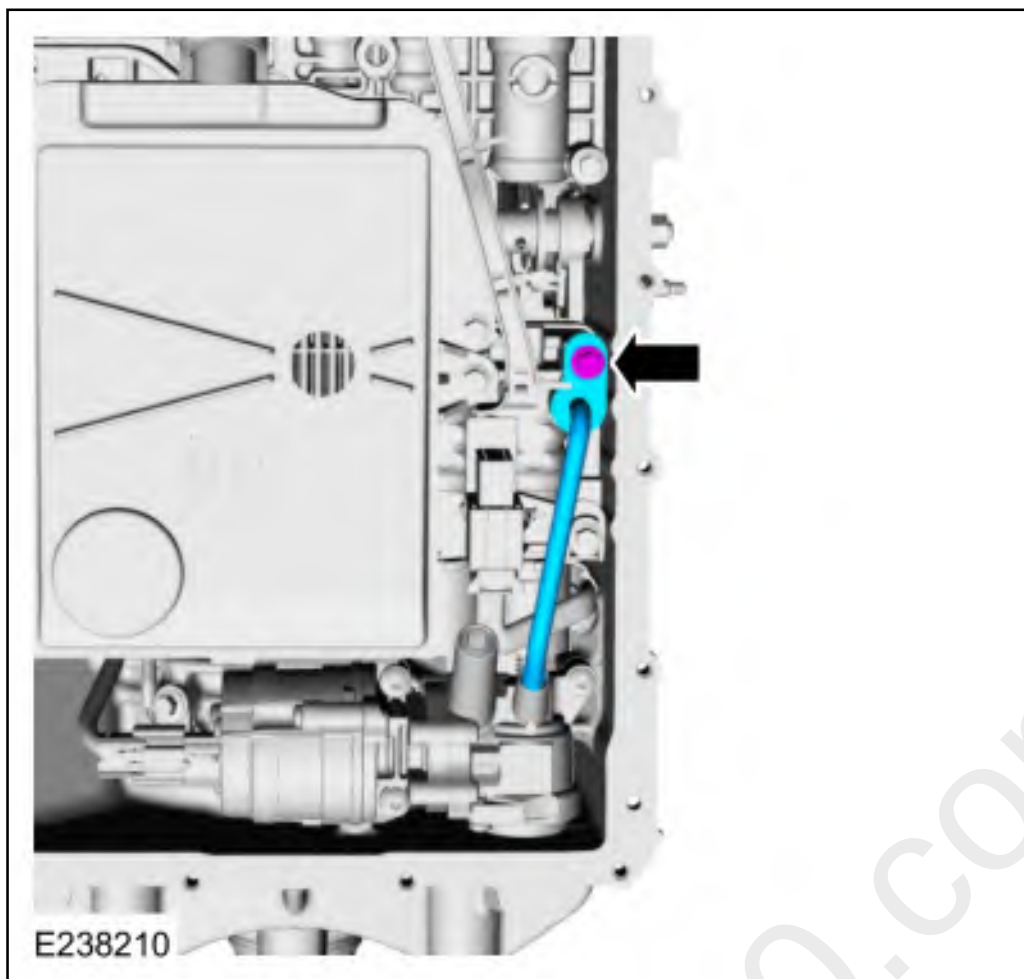
2. Install the transmission fluid auxiliary pump tube seal.



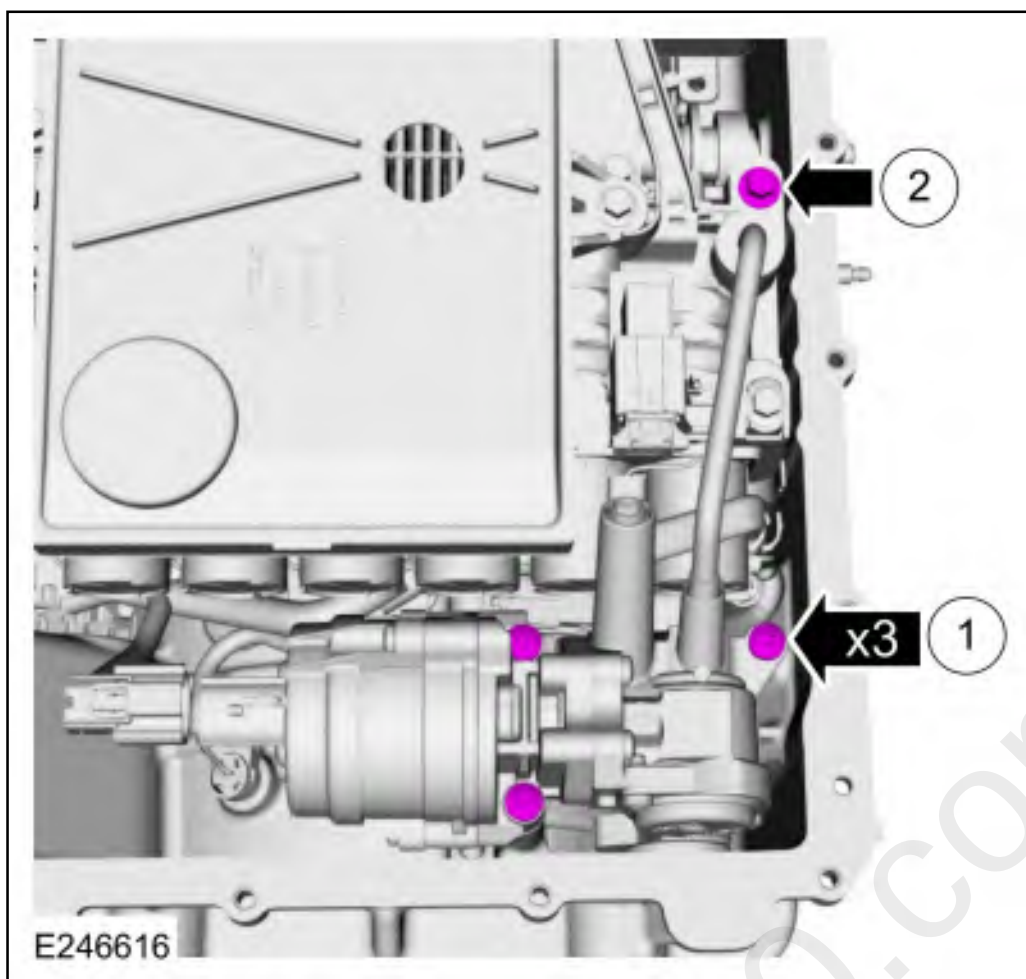
3. Inspect the transmission fluid auxiliary pump tube O-ring.



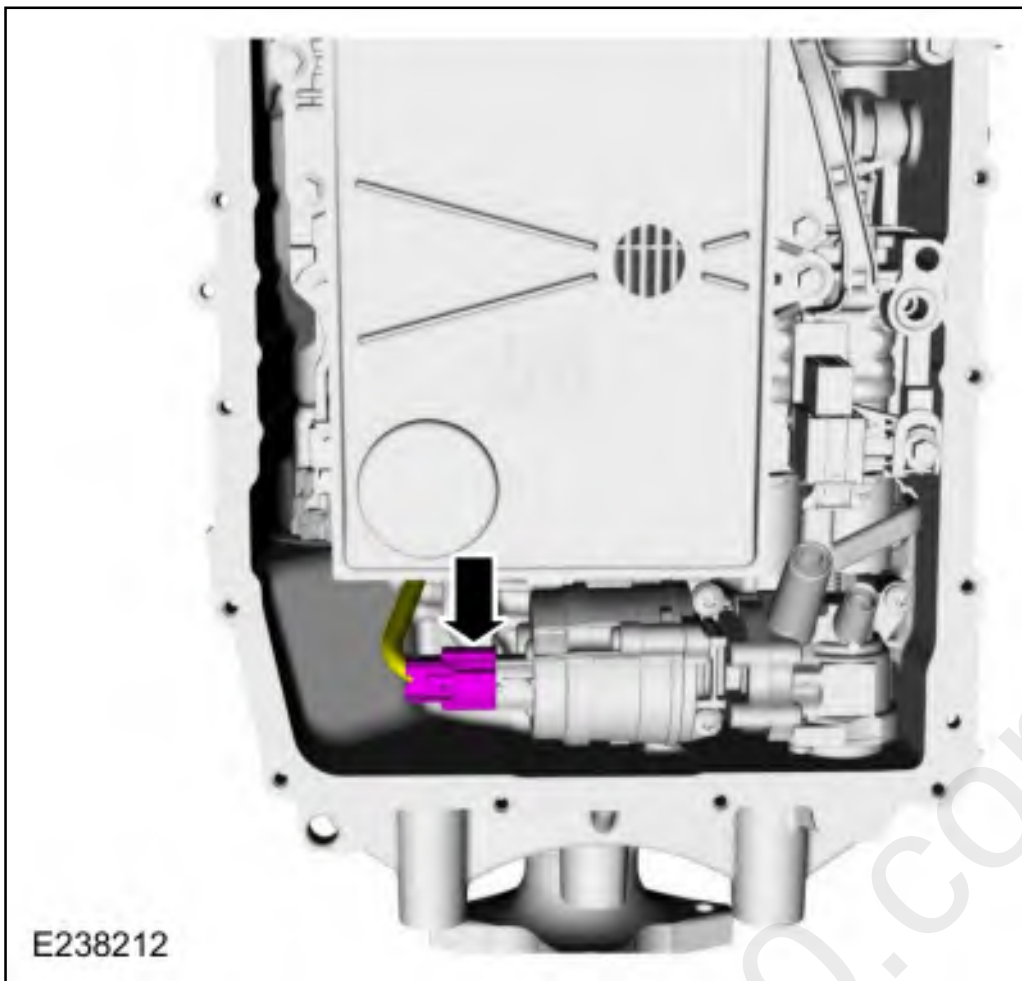
4. Install the transmission fluid auxiliary pump tube and loosely install the bolt.



1. Transmission fluid auxiliary pump bolts
Torque: 97 lb.in (11 Nm)
2. Transmission fluid auxiliary pump tube bolt
Torque: 106 lb.in (12 Nm)



6. Connect the transmission fluid auxiliary pump electrical connector.



7. Install the transmission fluid pan, gasket and filter.

Refer to: [Transmission Fluid Pan, Gasket and Filter - Raptor](#) (307-01B Automatic Transmission - 10-Speed Automatic Transmission - 10R80, Removal and Installation).

Refer to: [Transmission Fluid Pan, Gasket and Filter](#) (307-01B Automatic Transmission - 10-Speed Automatic Transmission - 10R80, Removal and Installation).